Work Orde Thursday, Octob											Page 1
Revision ID:	D3536-23 Gasket			Accept				s	Setup Star	1 18 8 11 18 1	
	10/28/2010	Start Qty: 4.00 Req'd Qty: 4.00	118844		Cust Item I Customer:	D:					
Approvals:	Process Plan	1: 1	Date/ <u>/</u> / Date:	7:2 Tooling: SPC (Y/N):		ate:		F	Run Stai Stoj		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr									
D3536	Rev	A									
Waterjet FLOW CNC Waterje	ot		per Dwg D3536 □E necessary	0.00 0.00 Dwg Rev: ♣ □Prog Rev:	<u>A</u> ::2-			RIO-	-11 <u>-5</u>	(8)	
QC Quality Control		QC2- Inspect parts of Memo	f machine FAI/FAIB	0.00				HBIO	y-( <u>(− →</u>		
120 		QC8- Inspect parts - s	second check	0.00	173			(18)			

Quality Control

Dart Aerospace	Lta
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Dart Ae	rospace Ltd					•		•
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### Work Order ID 63391

Thursday, October 28, 2010 10:52:02 AM



Page 2

Item ID:

D3536-23

Accept



Setup Start

Stop



**Revision ID:** 

Start Date:

**Item Name:** 

Gasket

10/28/2010

Start Qty: 4.00

**Required Date:** 11/12/2010

Req'd Qty: 4.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:\_\_\_\_\_

**Tooling:** 

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Date:

Run Start



Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

**Operation** Description

Identify as per dwg & Stock Location:

Memo

0.00

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Aerosp	pace Ltd
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# **Picklist Print**

Thursday, October 28, 2010 10:52:06 AM

Work Order ID: 63391

Parent Item:

D3536-23

Parent Item Name: Gasket



**Start Date: 10/28/2010** 

**Required Date:** 11/12/2010

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	538.4220	1.3365	5.94	10,7		
			•							(B	10-11-2		

NEOPRENE SHEET 0.063

<u>Location</u>	Loc Qty	Loc Code	* 4		
MAT	538.422				(8)
115500	138.422	*	•	115500	•
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## **Dart Aerospace Ltd**

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DART AEROSPACE LTD	Work Order:	4339/		
Description: Gasket	Part Number:	D3536-23		
Inspection Dwg: D3536 Rev: A		Page 1 of 1		

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
52.85	+/-0.030	28.62			T BUI	
48.20	+/-0.030	48.26			7	
44.70	+/-0.030	44.70			7	
39.31	+/-0.030	39,31			Т	
33.92	+/-0.030	73.92			7	
28.53	+/-0.030	28.83			7	
23.14	+/-0.030	23.14			7	
17.75	+/-0.030	17.75			7	
14.25	+/-0.030	14/28			7	***************************************
9.50	+/-0.030	9,50			7	
4.75	+/-0.030	4.75			τ	
8.00	+/-0.030	8 60			7	
16.00	+/-0.030	16.00			7	
24.00	+/-0.030	24.00			7	
32.00	+/-0.030	33.00			Т	· · · · · · · · · · · · · · · · · · ·
39.00	+/-0.030	3900			7	
48.00	+/-0.030	48.00			7	
0.30	+/-0.030	-300			V 1802	
0.30	+/-0.030	-306_			V	
1.89	+/-0.030	698.1			V	
Ø0.19	+0.005/-0.001	,190			V	

Measured by:	母	Audited by: &	Prototype Approval:	N/A
Date:	10-11-2	Date: 10/11/03	Date:	N/A

Re	Date	Change	TREVISED TOPES	rox/ed
Α	07.03.14	New Issue	KJ/JLM KJ/JLM	//

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SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

D. 1331

D. 10-10-28

23.15 21.15 17.65 13.40 - 0.90 - 5.65 1.89 DETAIL A 8.00 3.90 #0.19 14.00 (TYP 3 PLS)

D3536-11 GASKET

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PURPOSE

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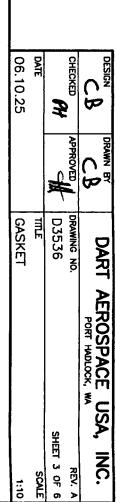
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- 2) FINISH: NONE 3) PART IS SYMM
- 3) PART IS SYMMETRICAL ABOUT &
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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PURPOSE

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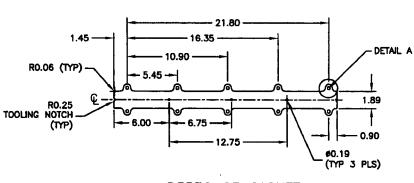
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4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-25 GASKET

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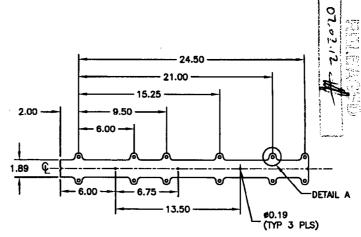
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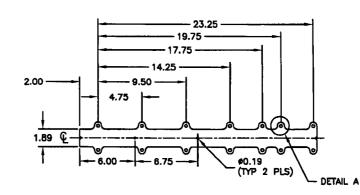
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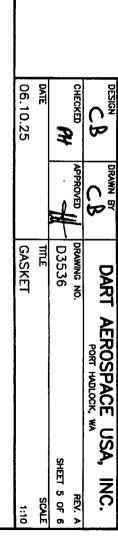
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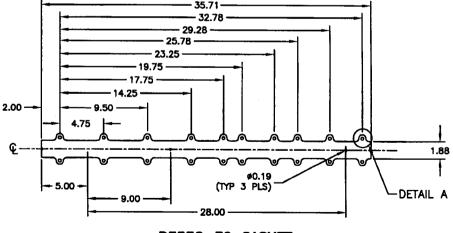
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION



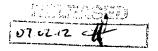
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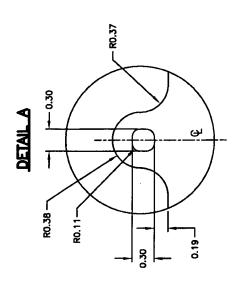
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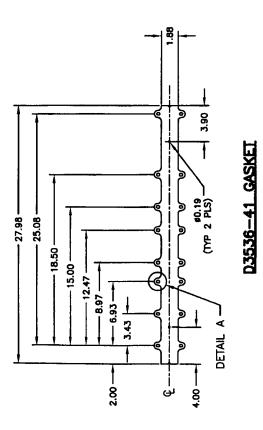
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